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| Tightening torques 0A04 - R 1200 R | | |
| Equipment trim-level variant: 0191 - Dynamic ESA ^{OE} | | |
| 33 - Rear axle, rear-wheel drive and rear-wheel guidance | Value | Valid |
| 33 35 - Rear wheel swinging arm with pivot mount, link | | |
| Bevel gears to swinging arm | | |
| M12 x 1.5, Replace screw Thread-locking compound (Micro-encapsulated) | 100 Nm | |
| Locknut (floating bearing stud) to frame | | |
| M24 x 1.25 | 145 Nm | |
| Floating bearing stud (swinging arm) to frame | | |
| M24 x 1.25 Lubricate thread and bearing seat, Lubricant (Optimoly TA) | Tightening torque, 15 Nm | |
| | Loosen | |
| | Tightening torque, 7 Nm | |
| Fixed bearing stud (swinging arm) to frame, left | | |
| M27 x 1.25, Replacing fixed-bearing stud Thread-locking compound (Micro-encapsulated) | 100 Nm | |
| Paralever link to frame/bevel gears | | |
| M10 x 60 - 10.9, Replace screws Thread-locking compound (Micro-encapsulated) | 56 Nm | |
| 33 54 - Spring strut, mounting parts | | |
| Spring strut to frame | | |
| M12 x 1.5 x 60, Replace screw Thread-locking compound (Micro-encapsulated) | 100 Nm | |
| Spring strut to swinging arm | | |
| M12 x 75 - 10.9, Replace screw Thread-locking compound (Micro-encapsulated) | 100 Nm | |
| 33 74 - Bevel gears, rear | | |
| Cover to bevel gears, rear | | |
| M8 x 30, Replace screws | Tightening sequence: tighten in diagonally opposite sequence | |
| | Tightening torque, 10 Nm | |
| | Additional angle of rotation, 45° | |
| 33 75 - Housing for bevel gears, rear | | |
| Oil drain plug in bevel gears | | |
| M12 x 1 | 20 Nm | |
| Oil filler plug to bevel gears | | |
| M12 x 1.5 | 25 Nm | |